

TITLE: METHOD OF FABRICATING PLASTIC STRIPS AND AN
EXTRUDER STRUCTURE THEREFOR

BACKGROUND OF THE INVENTION

(a) Field of the Invention:

5 The present invention relates to a method of fabricating plastic strips and an extruder structure therefor.

(b) Description of the Prior Art:

Conventionally, in making products or ornaments formed by twisting or winding flexible strips of plastic or acrylic, a plastic injection molding machine is used to directly inject molten material into a pre-disposed mold plate to obtain the required shapes and forms. However, there are the following drawbacks:

1. The process of developing injection molds is relatively long, and the costs are very high. Injection molding is therefore more suitable for mass production of a single product and is otherwise uneconomical.
2. The design of injection molds is subject to the shape and form of the products. Injection molding is not suitable for very complicated designs, or the molded products do not have satisfactory quality.
3. Injection molded products generally have a uniform appearance, which lacks aesthetic quality. Besides, subsequent processing (burr-removing)

of the molded products is troublesome.

SUMMARY OF THE INVENTION

Therefore, the primary object of the present invention is to provide a method of fabricating plastic strips and an extruder structure therefor, in which a plastic extruder is used to melt plastic or acrylic raw materials and extrude the molten raw materials in form of soft plastic strips, which can be bent by hand into a shape by following a pattern line provided in a mold plate. The plastic strip is then cooled to obtain a product with the desired shape or pattern.

5 10 The invention entails relatively low costs, and is suitable for producing diversified products and products with complicated designs on a small scale.

Another object of the invention is to provide a method of fabricating plastic strips and an extruder structure therefor, in which a mold plate can be pre-formed with a recess having a desired pattern, and the plastic strip can be

15 bent by following the pattern in the mold plate so as to obtain products of a higher precision.

A further object of the invention is to provide a method of fabricating plastic strips and an extruder structure therefor, in which plastic strip products that have relatively lower product precision than injection molded products but

20 that have a more artistic product appearance are obtainable.

The foregoing object and summary provide only a brief introduction to the present invention. To fully appreciate these and other objects of the present invention as well as the invention itself, all of which will become apparent to those skilled in the art, the following detailed description of the

5 invention and the claims should be read in conjunction with the accompanying drawings. Throughout the specification and drawings identical reference numerals refer to identical or similar parts.

Many other advantages and features of the present invention will become manifest to those versed in the art upon making reference to the detailed

10 description and the accompanying sheets of drawings in which a preferred structural embodiment incorporating the principles of the present invention is shown by way of illustrative example.

BRIEF DESCRIPTION OF THE DRAWINGS

The foregoing and other features and advantages of the present invention will be more clearly understood from the following detailed description and the accompanying drawings, in which,

- 5 Figure 1 is a perspective view of an extruder according to the invention;
- Figure 2 is a schematic sectional view of the extruder according to the invention;
- Figure 3 is a schematic view illustrating how a plastic strip can be bent manually along the contour of a recess formed in a mold; and
- 10 Figure 4 is a schematic view illustrating how a plastic strip can be bent manually along a line on a mold.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

The following descriptions are of exemplary embodiments only, and are not intended to limit the scope, applicability or configuration of the invention in any way. Rather, the following description provides a convenient

5 illustration for implementing exemplary embodiments of the invention. Various changes to the described embodiments may be made in the function and arrangement of the elements described without departing from the scope of the invention as set forth in the appended claims.

Figure 1 is a perspective view of an extruder according to the invention.

10 Referring to Figure 1 in combination with Figure 2, which is a sectional view of the extruder, the extruder structure according to the invention includes a table 1, a power source 2, a speed change gear box 3, a hopper 4, and a heating pipe 5. The table 1 is a platform that provides a receiving space for other accessory mechanisms. The power source 2 can be a motor, and is disposed
15 on the table 1. The power source 2 includes a drive belt pulley 21 that drives a transmission belt 22 to rotate so as to provide power required for extrusion of the plastic strips. The speed change gear box 3 has a gear set 31 comprising a plurality of gears disposed therein. The gear set 31 has an input end provided with a driven belt pulley 32 that is driven by the transmission belt 22,
20 and an output end provided with a threaded rod 33. The hopper 4 is provided

to receive plastic or acrylic materials, and has an outlet disposed at the extend portion of the threaded rod 33 that is adjacent to the speed change gear box 3. The heating pipe 5 is an elongate pipe which has one end connected to the extended portion of the threaded rod 33 that is adjacent to speed change gear box 3, and another end provided with an extrusion nozzle 52. The outer periphery of the heating pipe 5 is provided with a plurality of heating coils 51 for heating the heating pipe 5.

When the power source 2 actuates the drive belt pulley 21 to drive the driven belt pulley 32 via the transmission belt 22, the driven belt pulley 32 drives the threaded rod 33 to rotate via the gear set 31 so that raw material dropped from the hopper 4 is pushed into the heating pipe 5. By adjusting the heating state of the heating coils 51, the heating pipe 5 can maintain a suitable heating temperature according to different materials so that the raw material disposed therein is melted and is extruded via the extrusion nozzle 52 in the form of elongate soft plastic strips 6.

Figure 3 is a schematic view illustrating how the plastic strip can be bent manually along the contour of a recess pre-formed in a mold. As shown, a mold plate 7 is formed with a recess 72 having a shape corresponding to the shape of a desired product. The operator can bend the plastic strip 6 extruded from the extrusion nozzle 52 along the contour of the recess 71 and allow the

same to cool to thereby fix the shape of the plastic strip 6. Such a process requires little costs yet allows for better precision of the product formed. The process is also applicable to relatively large productions.

Referring to Figure 4, the mold plate 7 can be provided with a line 72 of a
5 desired shape, and the operator can bend the plastic strip 6, following the line
72. Although the precision of the product thus formed is not high, the
product has a handmade or relatively artistic appearance. Besides, the cost of
the mold can be further reduced. This process is suitable for making
diversified products on a small scale.

10 It will be understood that each of the elements described above, or two or
more together may also find a useful application in other types of methods
differing from the type described above.

While certain novel features of this invention have been shown and
described and are pointed out in the annexed claim, it is not intended to be
15 limited to the details above, since it will be understood that various omissions,
modifications, substitutions and changes in the forms and details of the device
illustrated and in its operation can be made by those skilled in the art without
departing in any way from the spirit of the present invention.